



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DALL-#-C-B-#-5
Job Sheet 205078



Part No: DALL-#-C-B-#-5

Job Qty: 6 pcs

Part Name: Thimble



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/30/19

Job Tracking No:

Due Date: 1/10/20

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: DWG DALL-#-#-# Rev D IPP Rev. A 19.05.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	6 pcs	1/10/20		0.00	3.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
120	QC 9	6 pcs	1/10/20		0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
125	QC 5	6 pcs	1/10/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S246021



Part: DALL-#-C-B-#-5

Job No: 205078

Serial No/Batch: S246021

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 01/09/20

130 Packaging 3-1 - Stock - B4B 6 pcs	1/10/20	0.00 0.00	QC 5 - 9	
			QC 5 - 50	EL
			QC 5 - 30	
			QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	DAS
			Packaging 3 - 5 - B4B	28
			Packaging 3 - 6 - B4B	9.89
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
140 QC 21 - SA 6 pcs	1/10/20	0.00 0.00	QC 21 - SA - 21	DAS JAN 1 0 2020
			QC 21 - SA - 70	21 JAN 1 0 2020
			QC 21 - SA - 53	21 JAN 1 0 2020

Part Op 110 - (Weld per dwg A/R S.S. rod Batch: M1362595) 1-Weld as per DWG sheet 7. See note 8, 9, and 10.
Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds)
125 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3495T51	Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 5/8" Rope Diameter	6 Ea (1 ea)	110-Large Fab - Welded Assy-1	5233444-5228539-2
DALL-####-23 Gusset		6 pcs (1 ea)	110-Large Fab - Welded Assy-1	5201111
DALL-#-C-A-#-6 Retainer		18 pcs (3 ea)	110-Large Fab - Welded Assy-1	5199882

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	3495T51	6	6	0
	DALL-####-23	6	70	0
	DALL-C-A-6	18	85	0
Part Specifications				
Specifications could not be found.				

Plex 12/30/19 9:10 AM Dart.Guerin.Kimberley